

Natural products deserve a natural looking package.

KraftPak™ is a single-ply Uncoated Unbleached Kraft Paperboard that offers a consistent and uniform surface with an attractive natural brown appearance. The unique look and feel truly delivers the ideal combination of sustainability and durability to help stand out.

KraftPak is a versatile, sustainable fit in a wide variety of applications.

Features

- Natural appearance
- Consistent surface
- Excellent stiffness and tear strength
- Printable on both sides

Benefits

- Provides a natural look and feel for eco-conscious consumers
- Offers a good printability – lighter Kraft shade combines a natural appearance with improved colour contrast
- High level of robustness
- Yields high carton integrity and durability
- Roll-to-roll, sheet-to-sheet consistency offers optimised runnability

Additional product information

Sustainability

- Recyclable.
- 100% PEFC Certified - BMT-PEFC-COC-0332. Contact your Smurfit Westrock sales representative for certified fibre availability for this product.
- Compostable* documentation available (ASTM D6400, D6868, D8410). BPI® Certified for Industrial Composting.

(*not transferrable to converted product)

Quality

- Produced at an ISO 9001 certified facility.

Environmental and Product Safety

- Notices under US California Proposition 65 and the EU REACH regulation are not required.
- Meets heavy metal limits of the US Model Toxics in Packaging rules and Article 11 of EU Directive 94/62/EC.

Food Contact

- Meets multiple national requirements for food contact packaging, e.g. US, Canada, Germany and the EU. Contact your sales representative for information on specific markets and end uses.
- ISEGA Certificate available.

Applications

- Automotive
- Beverage carriers
- Dry and prepared food
- Filter frames
- Foodservice, carry-out
- Gift boxes
- Health and beauty
- Slip sheets, partitions
- Sporting goods
- Wines and spirits

Product classification

- Uncoated Unbleached Kraft
- UUK Paperboard

Region

- EMEA (Europe, the Middle East and Africa)

Grade availability (EMEA) and typical board properties

Grade availability								Units	Method	
Nominal basis weight		258	288	302	332	356	380	410	gsm	T-410
Caliper (pts)		0.015	0.017	0.018	0.020	0.022	0.024	0.026	inches	T-411
Thickness		381	432	457	508	559	610	660	microns	T-411
Moisture content		5.8	5.8	5.8	5.8	5.8	5.8	5.8	percent	T-412
Stiffness										
Taber 15°	MD	11.8	16.2	19.6	26.5	30.9	38.2	45.1	mNm	T-489
	CD	5.4	6.4	8.3	10.8	14.2	17.2	21.1	mNm	T-489
Receptivity										
Cobb (2 min.)	Top	40	40	40	40	40	40	40	g/m²	T-441
	Bottom	40	40	40	40	40	40	40	g/m²	T-441
ZDT		448	379	379	379	345	345	310	kPa	T-541
Coefficient of Friction (CoF)		0.35	0.35	0.35	0.35	0.35	0.35	0.35		T-549
Smoothness and permeability										
Sheffield	Top	380	380	390	400	390	395	400	SU	T-538
	Bottom	360	370	380	380	380	385	390	SU	T-538
Gurley Porosity		18	18	18	18	14	14	14	sec/100ml	T-460
Tear	MD	4.7	5.7	6.0	6.1	6.4	7.2	7.8	N	T-414
	CD	5.4	6.4	6.5	6.6	6.8	7.6	8.2	N	T-414

Values are subject to change without notice.

For more information, please contact your Smurfit Westrock representative or visit our website at westrock.com/kraftpak.

The information contained in this Product Guide is accurate to the best of Smurfit Westrock's knowledge and belief. It is intended, however, only as an introduction to the typical properties of the product. Smurfit Westrock disclaims any guarantee or warranty with respect to the accuracy of this information or, based on this document, with respect to the suitability of the product for any particular use, including, but not limited to, the compliance of the product with laws, regulations, or standards. This information is subject to change without notice.

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