

GardaPat 13 KLASSICA

Description:

Garda 2 side coated woodfree paper, warm natural shade (non OBA added), with a matt surface and high bulk (volume 1.3).

Thanks to advanced technology, it is able to combine high thickness (volume 1.3, 40% higher than any other traditional matt paper at the same substance) with a velvet surface.

GardaPat is available in three versions: KLASSICA (warm natural shade), KIARA (natural white shade) and BIANKA (pure white shade). Suitable and tested on leading digital inkjet presses.

Available in a wide range of substances and formats, in sheets and reels.

End uses:

Books, Brochures, Catalogues, Covers, Direct mail, Folders, Inserts, Packaging, Postcards

Print methods:

Flexo, Offset, Inkjet

Certificates:

- [HP Indigo GardaPat13 Klassica 90gsm](#)
- [HP Indigo GardaPat13 Klassica 100gsm](#)
- [HP Indigo GardaPat13 Klassica 115gsm](#)
- [HP Indigo GardaPat13Klassica 135gsm](#)
- [HP Indigo GardaPat13Klassica 150gsm](#)
- [HP Indigo GardaPat13Klassica 200gsm](#)
- [HP Indigo GardaPat13Klassica 250gsm](#)
- [PEFC Chain of Custody \(multisite\)](#)
- [FSC Chain of Custody \(multisite\)](#)
- [Paper Profile Garda](#)
- [Paper Profile Creator - Cartiere del Garda](#)
- [REACH regulation Lecta](#)
- [ISO 14001 Environment](#)
- [EMAS Cartiere del Garda mill](#)
- [ISO 50001 Energy Efficiency](#)
- [ISO 9001 Quality](#)
- [ISO 45001 Health and Safety - Lecta](#)

For applications that require specific certifications or approvals, please contact our sales teams.

GardaPat 13 KLASSICA

Technical specifications

Property	Test Method	Unit	Tolerance	90	100	115	135	150	200	250
Substance	ISO 536 TAPPI T410	g/m ²	±4%	90	100	115	135	150	200	250
Thickness	ISO 534 TAPPI T411	µm	±4%	117	130	149	175	195	260	325
Thickness (pt.)	ISO 534 TAPPI T411	pt.	±4%	4.6	5.1	5.9	6.9	7.7	10.2	12.8
Bulk	ISO 534 TAPPI T411	cm ³ /g	-	1.30	1.30	1.30	1.30	1.30	1.30	1.30
Opacity	ISO 2471 TAPPI T519	%	-2.0	91.5	93.0	95.0	96.0	97.5	98.0	99.0
Whiteness D65/10°	ISO 11475	CIE	±3	71	71	71	71	71	71	71
Relative humidity	TAPPI T502	%	±7	50	50	50	50	50	50	50

Values are subject to change without notice.
Last update: 03/03/2026